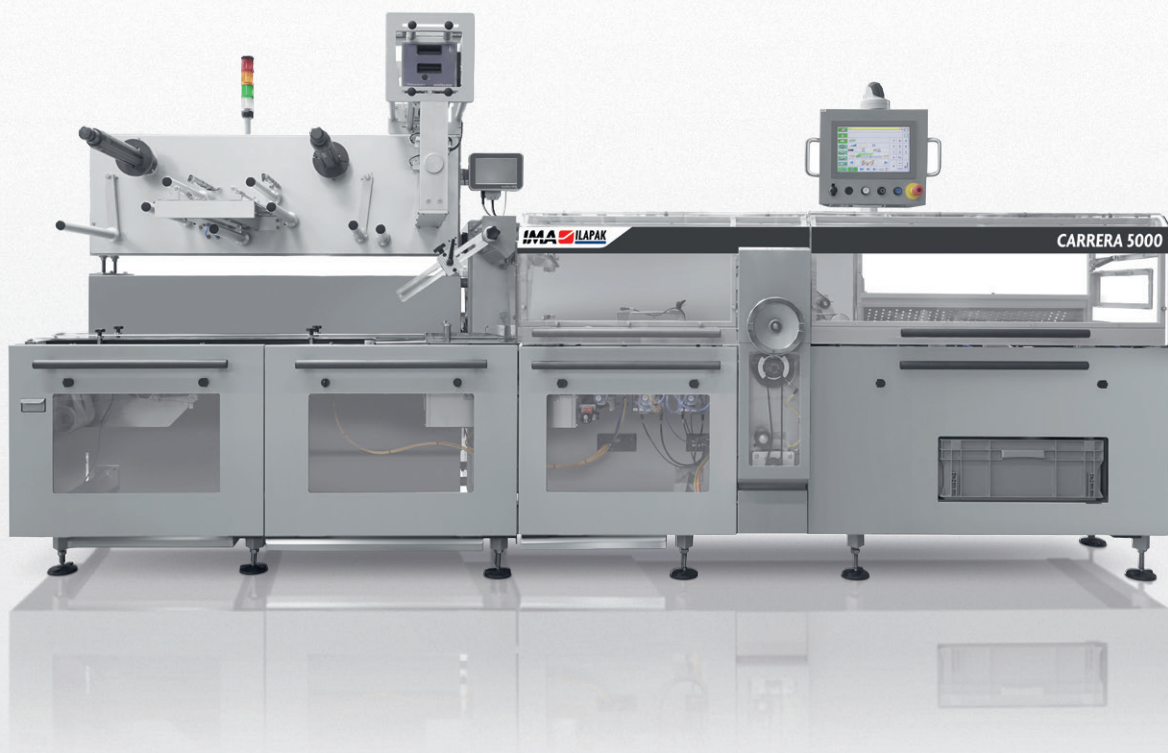


CARRERA 5000

FLEXIBLE PACKAGING SOLUTIONS



MAIN FEATURES

- 1 • Electronic machine with commercial available components
- 2 • Maintenance can be carried out from the operator side of the machine
- 3 • Modular construction design
- 4 • Separated electrical control panel from the mechanical part

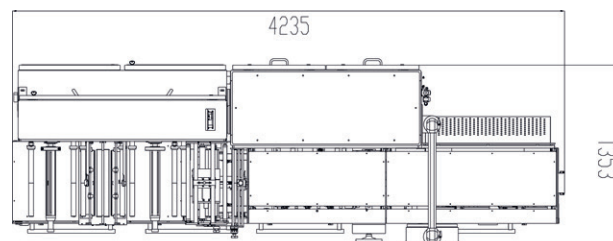
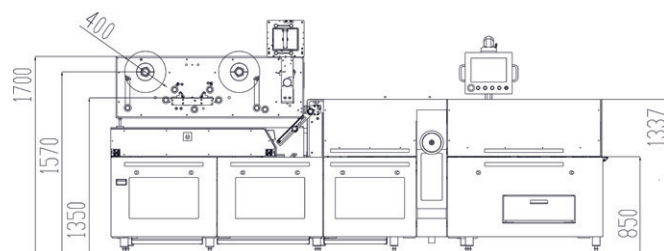
BENEFITS

- 1 • Higher reliability components and easy maintenance
- 2 • Ability to execute maintenance and changeover routines quickly
- 3 • Possibility to expand the machine option configuration and connect the machine with different feeding system
- 4 • Easy accessibility during maintenance operation

The Carrera 5000 meets demand from middle-tier bakeries for a robust, easy to maintain machine that offers the same in-line integration and performance capabilities as a top-of-the-range flow wrapper but with fewer added features.

The Carrera 5000 is capable of 80 metres/min on cold seal films and 40 metres/min on hot seal films. This has been achieved via a radical re-engineering of the machine frame that has produced the first ILAPAK flow wrapper with a tubular frame for added robustness.

TECHNICAL DATA



May 2020 - CARRERA5000EN

Machine Speed	Up to 200 cpm, single jaw. Higher speeds with multiple jaws. Production output dependent upon product, film and machine specifications
Film Cut-Off	Up to 508mm - 20" Cut-off defined as: product length+(height x 1.2)+28mm (1.1"), depending on product characteristics
Wrapping Materials	Suitable heat-sealable films, such as plain, or co-extruded polypropylene (PP), laminate films (e.g. OPP+PE), polythene films (PE) as well as cold sealable films of suitable quality
Film Reel Max Weight	40 kg - 88 lbs
Electronic Platform	PC controlled machine. Other electronic control platform on request i.e. Allen Bradley, Siemens, Elau - Schneider, B&R
Power Requirement	From 220 to 480V, 50/60 Hz, 3-phase, 5kVA
Compressed Air	6 bar, 1l/min with air gusseting
Machine Weight	1100 kg - 2425 lbs
PRODUCT DIMENSIONS	
length	50/400 mm - 2/15.7" with any jaws centres and length
width	20/140mm - 0,9"/5.5" with jaw length 250mm - 9.8"
height	Up to 90mm - 3.5" with jaw centre 150mm - 5.9" Up to 140mm - 5.5" with jaw centre 210mm - 8.3"
FILM REEL DIMENSIONS	
coreø	76mm - 3"
outerø	400mm - 15.7" for film reel web width up to 500mm/ 19.7"
width	500mm - 19.7"

Ilapak reserves the right to make any changes to the described machine characteristics.



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